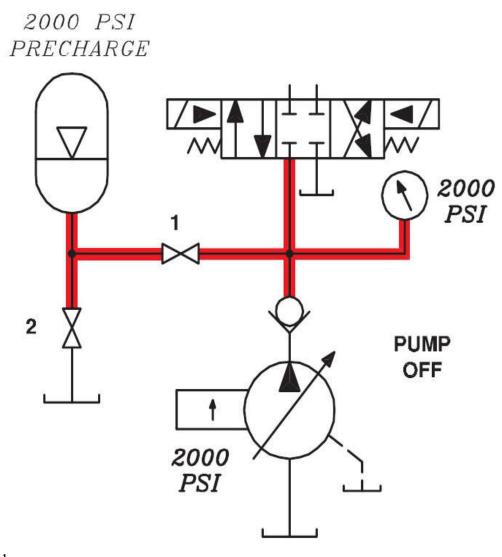
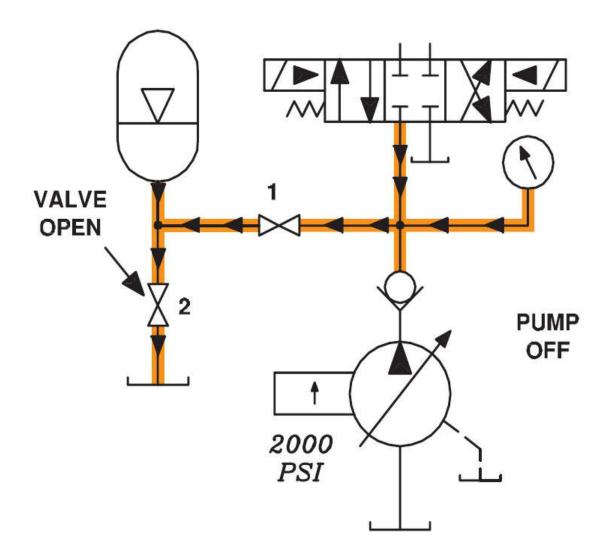
Checking the Nitrogen Pre-charge Hydraulically

Written By GPM Hydraulic Consulting Inc.



Drawing 1

Instead of attaching the charging rig for checking the pre-charge, a hydraulic method is available. When the pump is turned off, pressure is locked in the system.



Drawing 2

Open the No. 2 manual dump valve a small amount. The pressure in the system will slowly drop. The pressure will drop to a point, then rapidly 0 PSI. The pressure that it rapidly drops to 0 is the pre-charge pressure.

Extracted by Gustavo Zamora*, for gruasytransportes.wordpress.com

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Sources:

WhatYouDontKnowAboutAccumulatorsCanKillYou.pdf at <u>gpmhydraulic.com</u> <u>gruasytransportes.wordpress.com</u>

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